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Patent Office

Ottawa, Canada  
K1A 0C9

(21) (A1)	2,102,112
(58)	1991/05/03
(43)	1992/11/04

(51) INTL. CL. <sup>5</sup> C07J-009/00; A61K-031/575

(19) (CA) APPLICATION FOR CANADIAN PATENT (12)

(54) A Substance for Lowering High Cholesterol Level in Serum  
and a Method for Preparing the Same

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(57) 9 Claims

Notice: This application is as filed and may therefore contain an  
incomplete specification.

Canada

CCA 274 (14-97) et 270-21-006 324

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>8</sup> : C07J 9/00, A61K 31/575</p>	<p>(11) International Publication Number: WO 92/19640 (43) International Publication Date: 12 November 1992 (12.11.92)</p>
<p>(21) International Application Number: PCT/FI/91/00139 (22) International Filing Date: 5 May 1991 (05.05.91) (71) Applicant (for all designated States except US): RAISION MARGARINI OY [FI FI]; P.O. Box 101, SF-21201 Raisio (FI). (72) Inventors: and (73) Inventors/Applicants (for US only): MIETTINEN, Tatu [FI FI]; Sateenkuja 3c, SF-02100 Espoo (FI); VANHANEN, Hannu [FI FI]; Naapurinkuja 3 B 6, SF-01670 Vantaa (FI); WESTER, Ingmar [FI FI]; Nuojakuja 3, SF-21200 Raisio (FI). (74) Agent: BERGGREN OY AB, P.O. Box 16, SF-00101 Helsinki (FI).</p>	<p>(81) Designated States: AT (European patent), AU (European patent), BG (European patent), CA (European patent), CH (European patent), DE (European patent), DK (European patent), ES (European patent), FI (European patent), FR (European patent), GB (European patent), GR (European patent), HU (European patent), IT (European patent), JP (European patent), MC (European patent), NL (European patent), NO (European patent), PL (European patent), RO (European patent), SE (European patent), SL (European patent), US (European patent). 2102112 Published With international search report In English translation filed in Finnish.</p>
<p>(54) Title: A SUBSTANCE FOR LOWERING HIGH CHOLESTEROL LEVEL IN SERUM AND A METHOD FOR PREPARING THE SAME</p>	
<p>(57) Abstract The invention relates to a substance which lowers cholesterol levels in serum and which is a <math>\beta</math>-sitosterol fatty acid ester or fatty acid ester mixture, and to a method for preparing the same. The substance can be used as such or added to food.</p>	

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A substance for lowering high cholesterol level in serum  
and a method for preparing the same

5 A high cholesterol level in serum can be lowered effectively by altering the intestinal metabolism of lipids. In this case the aim may be to hamper the absorption of triglycerides, cholesterol or bile acids. It has been observed in a number of investigations that certain plant sterols,  
10 such as  $\beta$ -sitosterol (24-ethyl-5-cholestene-3 $\beta$ -ol) and its hardened form,  $\beta$ -sitostanol (24-ethyl-5 $\alpha$ -cholestane-3 $\beta$ -ol), lower serum cholesterol levels by reducing the absorption of dietary cholesterol from the intestines (1-25). The use of plant sterols can be considered safe, since plant sterols are natural components of vegetable fats and oils.  
15 Plant sterols themselves are not absorbed from the intestines, or they are absorbed in very low concentrations. A decreased incidence of coronary disease is clearly associated with a decrease in serum cholesterol, in particular LDL cholesterol. A high serum cholesterol value is the most  
20 significant single indicator of the risk of coronary disease.

The degree of cholesterol absorption depends on a hereditary property, apoprotein E-phenotype. Apoprotein E is a  
25 protein which belongs to serum lipoproteins and takes part in the transport of cholesterol in the system (26). Of alleles associated with the synthesis of apoprotein E, i.e. the lipoprotein which affects absorption, there are known  
30 three types, e2, e3, and e4, which combine in pairs at random. Alleles are capable of forming in total six different combinations. The higher the sum of the subindices, the better absorbable the cholesterol and the higher the level of cholesterol, in particular bad LDL cholesterol, in the  
35 serum (27). e4 allele is overrepresented among the hereditary factors of Finns, so that its proportion is almost double as compared with many European populations (28).

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Finns are indeed exceptionally sensitive to dietary flaws and to fatty and high-cholesterol food (29).

5 Serum cholesterol levels can be lowered by dietary means, by paying attention to the quantity and type of the fat ingested and to the amount of cholesterol intake. In practice, however, these means do not always lead to a satisfactory end result. Other methods, suitable for the entire population, for reaching serum cholesterol levels lower  
10 than the present ones must be searched for. Increasing the fiber content of food is a method of limited effect. The cholesterol-lowering effect of soluble fiber in food is based on the binding and removal of bile acids. Since the absorption of cholesterol is of fundamental significance in  
15 the regulation of the cholesterol level in serum, it is logical to aim at developing methods by which the absorption of cholesterol can be prevented or reduced.

20 ~~It has been demonstrated that ingested plant sterols lowered the level of serum cholesterol in man (1). The same had previously been observed in experimental animals (2, 3). It has been observed in a number of investigations that in low doses of plant sterols the cholesterol level in the serum was lowered in a dose-dependent manner (4, 5). In these experiments, large amounts up to 20 g/day of plant sterols in various preparations were used (6). In certain experiments the serum cholesterol level was lowered significantly even with lower doses (7), although a small amount of soluble sitosterol administered in the form of fatty acid esters did not seem  
30 to lower serum cholesterol very effectively (8). Sitosterol preparations have in general been well tolerated in long-term use (9).~~

35 Natural plant sterols resemble cholesterol in their structure. The differences between a cholesterol molecule and a plant sterol molecule are primarily found in the structure of the side chain of the basic frame. ~~An ordinary diet~~

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~~containing plant sterols 100-200 mg/day.~~ Most of the plant sterol in the diet is  $\beta$ -sitosterol, and approx. one-third is campesterol. ~~Plant sterols are saturated and are not~~  
~~the main source of cholesterol in the diet.~~ Usually the campesterol concentrations in serum in particular reflect the degree of absorption of cholesterol (10, 11, 12). ~~Variation in the~~  
~~amount of plant sterols in the diet affects the level~~  
~~cholesterol levels in the blood, which has not been~~  
~~studied in man. Plant sterols are poorly absorbed from the~~  
~~intestine.~~ Plant sterols which are scantily absorbed into the system (less than 10 % of the sterols) (30, 31, 32) are excreted in the bile and through that in the stools. At present it is easy to measure sterol levels from food, serum or stool samples by gas chromatographic methods. The levels in serum are in part dependent on the plant sterol amounts derived from the diet and in part on the efficiency of the absorption of sterols. In general the plant sterol levels in serum remain below 1/300 of the serum cholesterol level, since the absorbed plant sterol fraction is excreted from the system in the bile.

Even large ingested doses of plant sterols do not show in serum plant sterol levels. The values remain at the normal level, since in man the plant sterol absorption capacity is rapidly saturated. The serum plant sterol level rises to a detrimental level in a few rare diseases such as cerebrotendinotic xanthomatosis and sitosterolemia (33, 34, 35), in connection with which coronary disease is common. The incidence of these diseases is at maximum a few cases in a population of one million. Not a single case of these diseases has been observed in Finland. High plant sterol values are at times observed in patients suffering from certain hepatic diseases (36).

~~Studies of the metabolism of cholesterol have shown that~~  
~~sterosterol inhibits the absorption of both endogenous and~~  
~~dietary cholesterol from the intestines (13, 14). As a~~

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result of this, the excretion of neutral steroids in the stool increases, which leads to a shortage of cholesterol in the liver and through that to a decreased serum cholesterol level. On the other hand, sitosterol does not interfere with the absorption of bile acids (11).

On the basis of experiments on animals it seems that the action of sitosterol is based on its ability to displace dietary cholesterol in bile acid esters (15, 16, 17). Similar results have also been obtained in man (17). Plant sterols have been reported to affect in different ways the absorption of cholesterol (18, 19). Recent studies carried out on human beings have the impression that sitosterol is the most effective inhibitor of cholesterol absorption (19) and is itself almost non-absorbable. Furthermore, an uncontrolled study on 11 man has shown that the sitosterol (14.5 g/day) for 4 weeks reduces cholesterol (mainly LDL-cholesterol) in the serum by as much as 15%. During a course of 12 weeks, the serum cholesterol values returned to the pretreatment levels (20). Some plant sterol preparations contain a number of different plant sterols. The effect of a plant sterol mixture on the absorption of cholesterol varies and does therefore not absorb (21, 22, 23).

The studies carried out so far have mainly concentrated on investigating the way the form (crystalline, suspension, granulation) in which plant sterols are used affects their efficacy in lowering the serum cholesterol levels. Crystalline plant sterols do not to a significant degree dissolve in the colonic phase in the alimentary canal and are therefore not capable of efficiently inhibiting cholesterol absorption. Oils and fats are only to a limited degree capable of dissolving free sterol, only in a dissolved form do sterols inhibit the absorption of cholesterol. According to Heinemann and coworkers (24), sitosterol inhibited the infusion experiment the absorption of cholesteryl ester (25).

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whereas 5-fluorouracil respectively inhibited the absorption

[illegible]

~~The German patent relates to fatty acids, particularly to plant fatty acids.~~

~~It proposes a method for the esterification of free sterols~~

~~with fatty acid anhydrides, with perchloric acid acting as a catalyst,~~

~~and for the preparation of food-grade products.~~

The said patent proposes for use in the esterification of free sterols a method which in no case fulfills the requirements for the preparation of a food-grade product. According to the patent, the esterification is carried out between a free sterol and a fatty acid anhydride, with perchloric acid acting as a catalyst. The catalyst and reagent used cannot be accepted in a food process. In addition, the said patent relates to the fatty acid esters of only native plant sterols.

30 Many reagents which cannot be accepted as a food or for the  
production of a product intended as an additive for foods  
have been used in the preparation of sterol fatty acid  
esters. The use of, for example, chlorine (39), bromine  
(40), thionyl chloride (41) or anhydride derivatives of  
35 fatty acids is common. ~~Of the methods previously patented  
only the method of Baltes (Deutsches Patentamt, Offen-  
legungsschrift 2,148,921/Apr 11, 1974) for the ester-~~

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~~the said sterol is present in oil and fat by a method~~  
~~the said sterol is present in oil and fat by a method~~  
~~the said sterol is present in oil and fat by a method~~  
 In the said patent, free sterol and an excess of  
 fatty acid esters are added to a mixture of oil or fat,  
 5 whereafter the entire fatty mixture is interesterified by a  
 commonly known interesterification technique.

The invention according to the present invention relates to  
 the use of a sterol of an entirely different type for low-  
 10 ering the cholesterol level in serum. What is involved is  
 fatty acid esters of 5 $\alpha$ -saturated sterols, especially sito-  
 stanol fatty acid esters (sitostanol = 24-ethyl-5 $\alpha$ -choles-  
 tane-3 $\beta$ -ol), which have been observed to lower cholesterol  
 levels in serum with particular efficacy. The said esters  
 15 can be prepared or used as such, or they can be added to  
 foods, especially to the fatty part of a food. ~~The sitos-~~  
~~stanol fatty acid ester mixture is prepared by hardening a~~  
~~mixture of sitosterol and fatty acids by a commonly known~~  
~~method of esterification.~~  
 20 ~~The sitostanol fatty acid ester mixture is prepared by hardening a~~  
~~mixture of sitosterol and fatty acids by a commonly known~~  
~~method of esterification.~~  
 This mixture has the approval of the FDA (Cytellin,  
 Eli Lilly). A hardening degree of over 99 % is achieved in  
 the reaction. The catalyst used in the hardening is removed  
 25 by means of a membrane filter, and the obtained sitostanol  
 is crystallized, washed and dried. In accordance with the  
 invention, the 8-sitostanol mixture, which contains campe-  
 stanol approx. 6 %, is esterified with different fatty acid  
 ester mixtures by a commonly known chemical interesterific-  
 30 ation technique (44, 45, 46). A methyl ester mixture of the  
 fatty acids of any vegetable oil can be used in the reacti-  
 on. One example is a mixture of rapeseed oil and methyl  
 ester, but any fatty acids which contain approx. 2-22 car-  
 bon atoms are usable. The method according to the invention  
 35 for the preparation of stanol fatty acid esters deviates  
 advantageously from the previously patented methods in that  
 no substances other than free stanol, a fatty acid ester or



a fatty acid ester mixture, and a catalyst are used in the esterification reaction. The catalyst used may be any known interesterification catalyst, such as Na-ethylate.

5 It is also to be noted that in the method used in our application, contrary to the method of Baltes, referred to above, the fat itself is not interesterified. In this case the fatty part of a fat preparation or some other food will retain its natural properties. It should be noted further  
10 that the interesterified mixture can be added directly to fat-containing foods or be used as such. Since the stanol part of the mixture is non-absorbable, the energy content of the stanol fatty acid ester mixture is only 20-40 % of the energy content of a conventional oil or fat, depending  
15 on the fatty acid composition. Thus the mixtures can be used advantageously also as substances decreasing the energy content of a food.

20 ~~the first step for all groups was a rapeseed oil intervention (50 g/d), for the control group a rapeseed oil intervention for the duration of the test, and for the other groups a compound according to the test arrangement scheme, added to rapeseed oil.~~  
25 ~~The first step for all groups was a rapeseed oil intervention (50 g/d), for the control group a rapeseed oil intervention for the duration of the test, and for the other groups a compound according to the test arrangement scheme, added to rapeseed oil.~~  
30 ~~The first step for all groups was a rapeseed oil intervention (50 g/d), for the control group a rapeseed oil intervention for the duration of the test, and for the other groups a compound according to the test arrangement scheme, added to rapeseed oil.~~

35 Table 1 in Appendix 2 shows that an increase in the  $\beta$ -sitostanol concentration of food lowered the concentrations of both  $\beta$ -sitosterol and campesterol in serum, but did not produce a clear change in the serum  $\beta$ -sitostanol concentrations. The results also show that an intake of  $\beta$ -sitostanol

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in a soluble form - i.e. in the form of fatty acid esters - reduced the absorption of plant sterols more effectively than did free  $\beta$ -sitostanol taken in the same dosage. With respect to fatty acid esters of  $\beta$ -sitostanols there is additionally observed a clear dose response. It is evident that  $\beta$ -sitostanol also inhibits the absorption of  $\beta$ -sitosterol and campesterol, which can be seen as a decrease in their concentrations.

Respectively, the changes caused by stanol additions in the total and LDL serum cholesterol concentrations and in cholesterol absorption were also measured. The control group consumed ordinary rapeseed oil without stanol additions. Table 2 in Appendix 3 shows that cholesterol absorption was effectively reduced by a  $\beta$ -sitostanol fatty acid ester mixture (27.4 %) even if the stanol intake was relatively low, 895 mg/day. The cholesterol absorption of the control group did not change. The action of free  $\beta$ -sitostanol and a  $\beta$ -sitostanol fatty acid ester mixture on the cholesterol concentration in serum, as compared with the control group, is seen in Table 3 in Appendix 4. A  $\beta$ -sitostanol fatty acid ester mixture decreased both total cholesterol and LDL cholesterol more effectively than did free and  $\beta$ -sitostanol. A  $\beta$ -sitostanol fatty acid ester mixture dissolved in rapeseed oil (3.2 g of  $\beta$ -sitostanol/day) decreased total cholesterol by 9.5 % more and LDL cholesterol by 11.6 % more than did rapeseed oil alone. Respectively, the HDL/LDL cholesterol ratio rose significantly, from 0.32 to 0.52.

The studies carried out show clearly that by the addition of  $\beta$ -sitostanol fatty acid esters to, for example, food fats, significant advantages can be achieved both in the national nutrition and in the treatment of hypercholesterolemia, since 1) the mixture lowers cholesterol values in serum, 2) the mixture does not increase serum plant sterol concentrations, 3) the mixture can be used daily as a fat substitute in cooking normal food, even in large

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doses (0.2 - 20 g/d), whereby the intake of energy from fat decreases.

5 Lipid changes caused by  $\beta$ -stanol fatty acid esters, observed in the study, are to be considered highly significant from the viewpoint of health. The significance of the results is emphasized by the possibility of using the compound alongside food preparations as part of ordinary cooking and an ordinary diet. Research results show that during  
10 an intervention diet the stanol level in serum does not rise, and that the levels of other plant sterols in the serum decrease. Thus the said  $\beta$ -stanol ester mixture is safe also for those few individuals who readily absorb all sterols or who have disturbances in sterol excretion. Furthermore, daily fat substitution decreases an individual's  
15 energy supply, since the effective stanol compound is not absorbed, i.e. it acts as a non-energy producing part of fat. There is no evidence of the said  $\beta$ -stanol ester mixture hampering the absorption of lipid-soluble vitamins or  
20 the vitamin levels in serum.

The uses of a sitostanol fatty acid ester mixture as a part of various fats and oils in fat-containing products are wide, since the physical properties of the mixture can be  
25 modified easily by altering the fatty acid composition of the mixture. In addition to this, the fatty acid composition of the  $\beta$ -stanol fatty acid ester mixture can be selected so as to contain large amounts of monoenes and polyenes, whereby its efficacy in lowering the cholesterol  
30 levels in serum are enhanced.

Since the  $\beta$ -sitostanol fatty acid ester mixture is prepared using raw materials belonging to normal food and production processes generally used in the food industry, there are no  
35 obstacles to the production and use of the compound.

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Example 1

A  $\beta$ -sitostanol ester mixture was prepared on a pilot scale. 6 kg of  $\beta$ -sitostanol which had been dried overnight at 60 °C was esterified with 8.6 kg of a rapeseed oil methyl ester mixture. The esterification was carried out as follows:

A mixture of  $\beta$ -sitostanol and rapeseed oil fatty acid methyl ester was heated in a reaction vessel at 90-120 °C and under a vacuum of 5-15 mmHg. The drying was continued for an hour, 12 g of Na ethylate was added, and the reaction was continued for approx. 2 hours. The catalyst was destroyed by adding water to the mixture. After phase separation, the oil phase was dried under a vacuum.

A conversion of 98 % was achieved in the reaction. The obtained ester mixture can be used as such as an additive in fats.

Instead of a mixture of rapeseed oil fatty acid esters it is possible to use in the reaction a methyl ester or a methyl ester mixture of the fatty acids of any vegetable oil, especially of fatty acids which contain approximately 2-22 carbon atoms.

Example 2

Before the steam blowing of rapeseed oil,  $\beta$ -sitostanol ester mixture prepared in Example 1 was added, at 3, 6, and 13 % by weight, to the rapeseed oil. Mayonnaises containing the said fat mixtures at 65 % were prepared.

Mayonnaise:

	%
fat mixture	65.0
thickening agent	2.0
salt	1.0
sugar	3.0
vinegar (10 wt.%)	3.0

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mustard	2.0
water	24.0
total	100.0

5 The mayonnaise was prepared by homogenization by a known manner using a Koruma homogenizer.

There were no problems in the preparation of the mayonnaises, and their properties tested by sense perception did not differ from those of conventional mayonnaises.

Example 3

Before the steam blowing of oil, 8-sitostanol ester mixture prepared in Example 1 was added, at 3 and 6 % by weight, to the rapeseed oil.

The rapeseed oil to which the ester mixtures had been added remained clear at room temperature, and no permanent turbidity was observed in it when it was stored at refrigerator temperatures.

Example 4

Other oils, such as sunflower, soybean, olive and corn oil, can also be used as the oil in the products according to Examples 2 and 3.

Example 5

8-sitostanol ester mixture prepared in Example 1 was added, at 10 and 20 % by weight, to the fatty part of a conventional soft margarine (composition: partly hardened soybean oil 35 %, coconut oil 5 %, rapeseed oil 60 %) before the steam blowing of the fat mixture.

The DP (dropping point) and NMR values of the mixtures were analyzed

1) the mixture as such

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- 2) the mixture + ester mixture at 10 %  
 3) the mixture + ester mixture at 20 %

5	Mixture (°C)	DP	NMR values (%)					
			10°C	20°C	30°C	35°C	40°C	45°C
1)	31.9		24.2	11.6	2.7	0.7	0.0	0.0
2)	30.4		21.4	10.0	1.8	0.2	0.0	0.0
3)	29.6		25.4	9.2	2.0	0.6	0.0	0.0

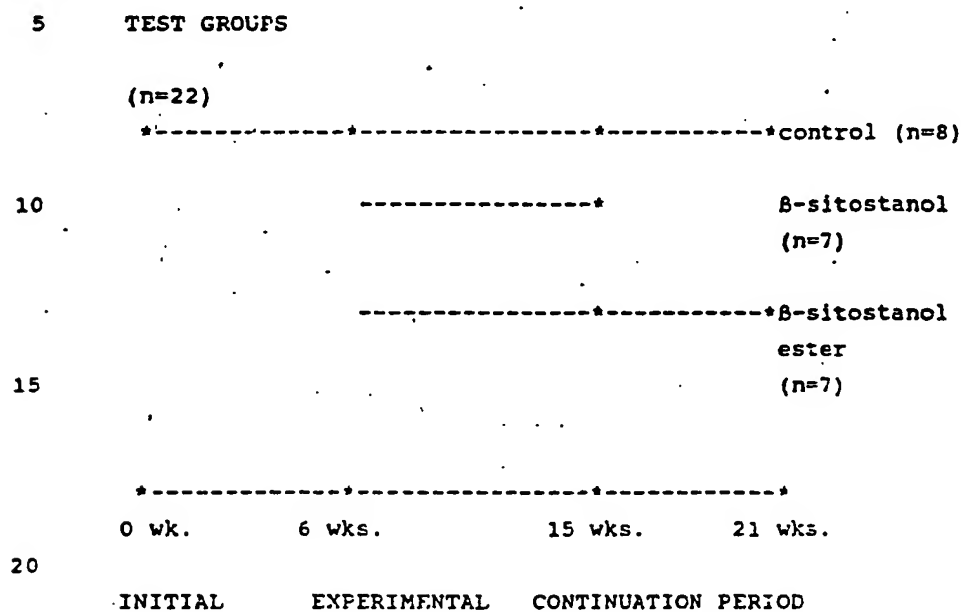
- 10 A margarine which contained fat 80 % was prepared by a generally known method. The physical and sense perceivable properties of the margarine corresponded to those of conventional margarines.

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## DIAGRAM 1

Test arrangement of the intervention study.



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TABLE 1

Changes (%) caused during the experimental period in plant sterol levels in serum by  $\beta$ -sitostanol added to rapeseed oil, and during the continuation period with respect to  $\beta$ -sitostanol ester (3150 mg/d).

	Stanol added to rapeseed oil (mg/d)	Change (%) caused by the addition <sup>1</sup>		
		Campesterol	$\beta$ -sitosterol	$\beta$ -sitostanol
10	$\beta$ -sitostanol (895)	-18.4 <sup>x</sup>	-13.0 <sup>x</sup>	-0.6
	$\beta$ -sitostanol ester (895) <sup>2</sup>	-28.4 <sup>x</sup>	-23.4 <sup>x</sup>	-10.3
15	$\beta$ -sitostanol ester (3150) <sup>2</sup>	-51.7 <sup>x</sup>	-43.3 <sup>x</sup>	-10.3

1) = Change in the table has been corrected by the % change in the control group which had received rapeseed oil

2) = amount in free stanol

x) = change is significant as compared with the change in the control group,  $p < 0.05$

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TABLE 2

Effect of rapeseed oil and  $\beta$ -sitostanol ester dissolved in it on the absorption of cholesterol.

5	Group (mg/d)	Cholesterol absorption at the intervention period		Change (%)
		beginning	end	
10	Control	Rapeseed oil	Rapeseed oil	
		29.4	30.4	+3.4
15	$\beta$ -sitostanol ester	Rapeseed oil	Rapeseed oil + $\beta$ -sitostanol ester	
		29.2	21.2 <sup>x</sup>	-27.4

x) = change is significant,  $p < 0.05$

t) = change is significant as compared with the change in the control group,  $p < 0.05$

1) = amount in free stanol

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TABLE 3

Effect in serum of  $\beta$ -sitostanol added to rapeseed oil on cholesterol levels

5	Stanol added to rapeseed oil (mg/d)	Change (%) caused by the addition <sup>1</sup>	
		total cholesterol	LDL cholesterol
	$\beta$ -sitostanol	-2.1	-6.4
10	(895)		
	$\beta$ -sitostanol ester	-9.5 <sup>x</sup>	-11.6 <sup>t</sup>
	(3150)		

1) = change has been corrected by the % change in the control group which had received rapeseed oil

x) = change is significant,  $p < 0.05$

t) = change is significant as compared with the change in the control group,  $p < 0.05$

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Claims

1. A substance lowering cholesterol levels in serum, characterized in that it comprises a  $\beta$ -sitostanol fatty acid ester or a  $\beta$ -sitostanol fatty acid ester mixture, manufactured with a solvent free food grade process.
2. A substance according to Claim 1, characterized in that the fatty acids of the mixture contain 2-22 carbon atoms.
3. A substance according to any of Claims 1-2, characterized in that it has been brought to a form soluble in fats by esterifying free  $\beta$ -sitostanol with a fatty acid ester or a fatty acid ester mixture.
4. A substance according to any of Claims 1-3, characterized in that the substance is added to fat preparations or other foods.
5. A substance according to any of Claims 1-3, characterized in that it is used as an essential fat component or a fat substitute.
6. A substance according to Claim 5, characterized in that it is used in cooking oils, margarines, butter, mayonnaise, salad dressings, shortenings, etc.
7. A substance according to any of Claims 1-3, characterized in that it can be consumed as such, as part of the diet.
8. A process for the preparation of the substance according to Claim 1, characterized in that free  $\beta$ -sitostanol is esterified with a fatty acid ester or a fatty acid ester mixture in the presence of an interesterification catalyst.
9. A process according to Claim 8, characterized in that the reaction is carried out at a temperature of approx. 90-120 °C and under a vacuum of approx. 5-15 mmHg.

**SUBSTITUTE SHEET**